

## SIAL INSTRUCTIONS

ADJUSTABLE REAR CAMBER ARMS SKU# 4664 MFG# SE-033

INSTRUCTIONS ARE ALSO AVAILABLE ONLINE FOR A MORE ENHANCED VIEWING.
PLEASE VISIT WWW.USPMOTORSPORTS.COM AND SEARCH SKU# 4664



## TOOLS REQUIRED:

- -15/16 WRENCH
- -18MM WRENCH & SOCKET
- -21MM WRENCH & SOCKET
- -TORQUE WRENCH
- -1/2" DRIVE RATCHET

## WHAT'S INCLUDED:

-(2) ADJUSTABLE REAR CAMBER ARMS





1. Remove nut and bolt at 1, then remove nut and bolt at 2. After both bolts have been taken off pull the control arm downwards to release it from its place. Then slide it up and out over the sway bar. Repeat this step on both sides, to remove driver's side and passenger side lower control arms.



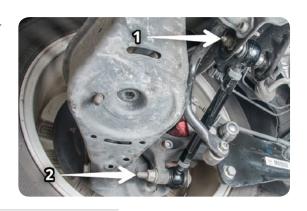
2. Hold center of new control arm at point 1 with a wrench and loosen the lock nut at point 2. Repeat for opposing end of control arm.



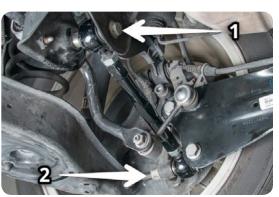
3. Place new control arm and your OEM control arm side by side. Then loosen or tighten center of adjustable control arm until your new control arm is the same length as the original piece. The bolt holes should all line up correctly. Repeat this step with each side.



4. After sliding the new Spulen adjustable control arms over the sway bars, place them into factory location. Replace the OEM nuts and bolts at locations 1 and 2. Repeat this step for the opposing side.



5. Torque nut and bolt in location 1 to 130 Nm Torque nut and bolt in location 2 to 70 Nm.



6. We strongly suggest you take your vehicle to your local alignment shop for the proper adjustments.



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